

# **Certificate of Quality**

The Nylon-66 Membrane Capsule filters have been manufactured in a **mdi** facility in compliance with **ISO 9001** regulations using *validated production processes*.

## AseptiCap NS Nylon-66 Membrane Capsule Filters

Catalog No. : LNSX5401EEXX101

Type : LNS

Pore Size : 0.2 μm (0.45 μm + 0.2 μm)
Lot Number : LN8667G SI.No. 005

#### **SPECIFICATION**

Length	10"
Filter Media	Nylon-66 Membrane
Drainage Layers	Polyester
Housing	Polypropylene
Differential Pressure	< 4Kg/cm² at 30 °C
Maximum Operating Temperature	80 °C @ < 2 Kg/cm²

#### **LOT RELEASE CRITERIA**

**100% Integrity Tested** : The Capsule filter has been tested for integrity by Air Diffusion flow test and Bubble

point test using DI water.

Diffusion flow was: ≤ 30 ml/min @ 2.60 kg/cm<sup>2</sup>

Bubble point was: ≥ 50 psi (3.44 Bar)

The capsule filter is also certified for integrity by Bubble point test using 50%

IPA/Water solution.

Bubble point with 50% IPA/Water solution is ≥ 17 psi (1.17 Bar)

**Water Flow Rate** : ≥ 35 lpm @ 0.70 Kg/cm² @ 27 °C

**Microbial Challenge Test** : Retains  $\ge 10^7$  organisms/cm<sup>2</sup> of *B. diminuta* ATCC 19146 challenge as per

ASTM F838-05 methodology.

**VALIDATED FOR** 

**Sterilization** : Maintains integrity after one autoclaving cycle at 125 °C of 30 minutes each.

**Extractable** : Within limits as specified in USP.

Biosafety : Passes Biological Reactivity Tests, In Vivo for Class VI plastic as described

in USP <88>.

Indirect Food Additives : Passes as per FDA 21CFR 177.1520(a)1(i).

Particle Release : Passes test as per USP <788>, "Particulate matter in Injections".

Fiber Release : Complies with FDA 21CFR 210.3(b)(6).

### **CUSTOMER SUPPORT**

**mdi** offers its unique interdisciplinary skills to provide solutions to specific problems. Please contact our factory or the local application specialist.

Om

Head of Quality Assurance

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An ISO 9001 Company